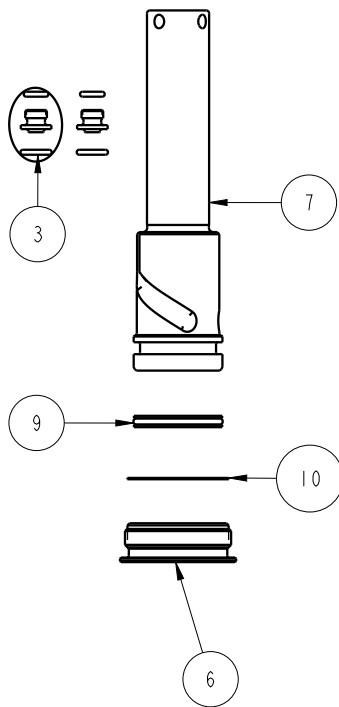
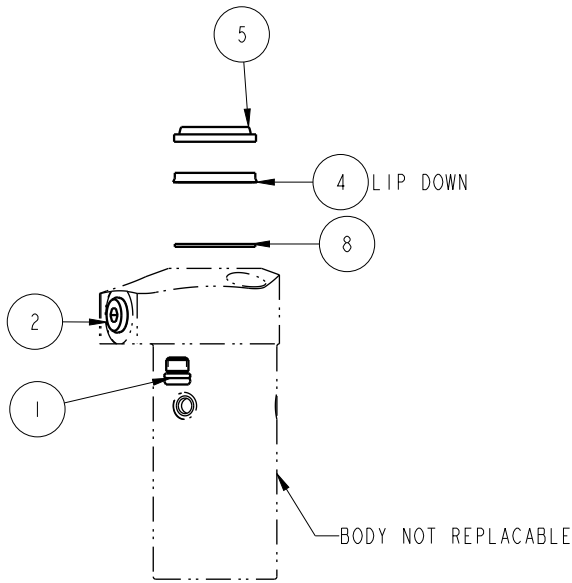


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	6V254201	SEAL KIT, FKM	N/A	NOTED
N/A	N/A	60254201	SEAL KIT, STANDARD	NOTED	
10	1	39T55003	GASKET, (-124)	X	X
9	1	39HI1030	SEAL, T, (1 1/16X5/32X1 1/4)	X	39VI1030
8	1	39F54002	BU RING, (-212 CUSTOM)	X	X
7	1	81511301	PLUNGER, SC, 2600#		
6	1	81400030	RETAINER, SC, HS, 2600		
5	1	39053000	WIPER, SNAP-IN, (7/8)	X	X
4	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39VI1046
3	2	30871120	ASSY, ADAPTER, SC, TF, MM	X	30871120F
2	2	30601144	PLUG, SOCH, SAE 4		
1	2	30601122	PLUG, SOCH, SAE 2		
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

25621300
25621300F

PARTS LIST, ASSY,CYL,PP,TF,6100/3100

SIZE
A

PL2514


REV
B

SHEET 1 OF 2

FORM FEG035_PL_ASIZE, REV. B

B	4651	RELEASE	RLK	3/31/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	5/21/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

NO.	QTY	DESCRIPTION	MODEL NUMBER			STANDARD	FLUOROCARBON
			14-1205-01-X	14-1209-01-X	14-1213-01-X	SEAL KIT	SEAL KIT
1	1	BUTTON HEAD CAP SCREW	21-4110-01	21-4100-09	21-4100-39	NO	NO
2	1	WIPER, ROD (FLUOROCARBON)	39-0530-04	39-0530-01	39-0530-00	YES	YES
3	1	BACK-UP RING, ROD	39-F540-00	39-F540-01	39-F540-02	YES	YES
4	1	SEAL, ROD (STANDARD)	39-0100-38	39-0100-20	39-0110-46	YES	NO
	1	SEAL, ROD (FLUOROCARBON)	39-0520-14	39-V100-20	39-V110-46	NO	YES
5	3	BALL, TUNGSTEN CARBIDE		23-6000-11	23-6000-11	YES	YES
6	3	BALL SEAT ASSEMBLY		90-1999-89	90-1999-89	YES	YES
7	1	PLUNGER		81-5109-01	81-5109-01	NO	NO
8	1	SEAL, PLUNGER (STANDARD)	39-H100-37	39-H100-18	39-H110-30	YES	NO
	1	SEAL, PLUNGER (FLUOROCARBON)	39-V100-37	39-V100-18	39-V110-30	NO	YES
9	1	GASKET	39-T550-01	39-T550-02	39-T550-03	YES	YES
10	1	RETAINER	81-5305-02	81-5309-03	81-5313-02	NO	NO
11	1	O-RING (STANDARD)	39-0000-57	39-0010-42	39-0010-40	YES	NO
	1	O-RING (FLUOROCARBON)	39-0510-31	39-0510-18	39-0510-29	NO	YES
12	1	O-RING (STANDARD)	39-0000-56	39-0010-41	39-0010-39	YES	NO
	1	O-RING (FLUOROCARBON)	39-0510-26	39-0510-19	39-0510-28	NO	YES
13	1	BACK-UP RING (STANDARD)	39-0100-54	39-0110-80	39-0210-06	YES	NO
	2	BACK-UP RING (FLUOROCARBON)	39-0540-24	39-0540-00	39-0110-68	NO	YES
N/A	N/A	SEAL KIT (STANDARD)		60-1502-37	60-1502-37	INCLUDED IN KIT	
N/A	N/A	SEAL KIT (FLUOROCARBON)		6V-1502-38	6V-1502-38		
N/A	N/A	INSTALLATION INSTRUCTIONS	IS-1504	IS-1504	IS-1504	INCLUDED WITH PARTS LIST	

PARTS LIST	 <small>VEKTEK, INC. 1334 E. SIXTH AVE. EMPORIA, KS. 66801</small>	
	<small>P.O. BOX 625 U.S.A.</small>	
ASSEMBLIES AFFECTED	PARTS LIST, ASSY,CYL,PP,TF,6100/3100	
SIZE A	PL2514	REV B
<small>FORM FEG035_PL_AS1ZE, REV. B</small>		

B	4651	RELEASE	RLK	3/31/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: ABC	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: XX-YY-ZZ				